



**Saraf®
VS Dyes**

- **Advantages**
 - Posses excellent brightness and good wet fastness.
 - They are dischargeable.
 - They are suitable for exhaust and different pad dyeing methods and discharge printing.
 - Ease of washing off unfixed dyestuffs i.e. minimum staining of the white ground in printing.
 - They are applicable at 40°C and 60°C
- **Product placement**

Light Shades	Yellow GL 150% Red 3B Brill. Blue BB 133%
Medium Shades	Yellow GR 133% Red BB 150% Brill. Blue BB 133%
Deep Shades	Golden Yellow RNL 150% Red RB 133% Navy Blue RGB 150%
Support Dyes	Orange 3R Violet 5R Brown GR Turq. Blue G 133% Blue R Special Navy Blue GG 133% Black RL Black B 150%
- **Abbreviations**

Bl - Bluer	
Br - Brighter	
DI - Duller	
Dk - Darker	
G - Greener	
R - Redder	
Y - Yellower	
S - Suitable	
NS - Not suitable	
- **Dischargeability**

A - White Discharge	
B - Moderately Dischargeable	
C - Non Dischargeable	

The information and technical advice - whether verbal, in writing or by way of trials- are given in good faith but without warranty. Data results are based on controlled or laboratory work and must be confirmed as satisfactory by the buyer by testing intended conditions of use.



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ISO 9001:2015, ISO 14001:2015 & OHSAS 45001:2018, GOTS & OEKO TEX-100 Certified




Ø ZDHC Level-3

Reactive Dyes

expect more, pay less



Saraf Dyechem Industries



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Product	C I Name	Process Suitability										IN PRESENCE OF SALT 50°C(90 g/l)	Washing										Perspiration M&S C7 (Acidic)		Perspiration M&S C7 (Alkaline)		IN PRESENCE OF SALT 50°C(90 g/l)		
		Light Fastness					Solubility (g/l)						Washing					Stain (Cotton)		Stain (Nylon)		WATER 30° C							
		Effect	Cold Pad Batch	Pad Dry Pad Steam	Pad Dry Thermofix	Dischargeability	AATCC 16 E /I SD	AATCC 16 E /3 SD	ISO BO2 /I SD	ISO BO2 /3 SD	WATER 30° C	Effect	Stain (Cotton)	Stain (Nylon)	Effect	Stain (Cotton)	Stain (Nylon)	Effect	Chlorinated Water	Dry Rubbing (M&S C8)	Wet Rubbing (M&S C8)	Pebote Wet Fade (M75 C9A)	Repeated Domestic Washing (M&S C10a)						
1 %	4 %	Yellow GR 150%	Y 15	S	S	S	S	NS	A	4-5	4	6	5-6	200	50	4-5/R	4-5	4	4-5	4-5/R	4-5	4	5	4	4	3-4/G			
		YELLOW RTN	Y 24	S	NS	NS	NS	NS	B	4-5	4-5	5-6	5	50	20	4-5	5	4-5	4/R	4-5	4-5/R	4/DI	5	4	4-5	3/DI			
		YELLOW GL 150%	Y 37	S	S	S	S	S	B	4-5	4	6-7	6	200	<5	4-5	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5/R	4	5	4	4-5	4/R	
		YELLOW FG	Y 42	S	NS	NS	NS	NS	A	4	3-4	4	3-4	60	40	4-5	5	4-5	4-5	4-5	4-5	4-5	4-5	3	5	4	3-4/R		
		YELLOW H7GL	Y 57	S	S	NS	NS	NS	A	4-5	4	5-6	5	200	150	4-5/R	4-5	4-5	4-5	4-5	4-5	4-5	4-5	3-4/R	5	4	4-5	3/R	
		YELLOW R	Y 77	S	S	S	S	NS	A	4-5	4	5	4-5	200	200	4-5/R	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	3-4/R			
		YELLOW 4GL	Y 160	S	S	S	S	S	A	4-5	4	6-7	6	200	120	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4	5	4	4-5	4
		YELLOW 3GL	Y 160 A	S	NS	NS	NS	NS	A	4	3-4	6	5	200	200	4/R	4	4-5	4/R	4-5	4-5	4-5	4-5	4-5	3-4/R	5	4	4-5	4/R
		YELLOW 3RSA 150%	Y 176	S	S	NS	NS	NS	C	4-5	4	6	5	200	200	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4	4-5	4	4
		GOLDEN YELLOW G	Y 17	S	S	S	S	S	A	5	4-5	6-7	6	200	120	5	5	5	4-5	5	5	4-5	5	5	5	4	4-5	3-4	
		GOLDEN YELLOW R	Y 201	S	S	S	S	NS	A	4	3-4	4	3-4	200	200	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4	4	4	4
		GOLDEN YELLOW RNL 150%	O 107	S	S	S	S	NS	A	4	3-4	4	3-4	200	200	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4	4	4	4

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1 %	4 %	ORANGE 2R	O 7	S	S	S	NS	A	4	3-4	4	3-4	200	200	4-5	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	4	4	
		ORANGE 3R	O 16	S	S	S	NS	NS	A	4	3-4	4	3-4	60	<5	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	4-5	2-3	
		RED BB 150%	R 21	S	NS	NS	NS	NS	A	4	3-4	4	3-4	100	20	4-5	4	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	3-4	2-3
		RED 3B	R 23	S	S	S	S	NS	C	4-5	4	6	6	100	15	5	5	5	3/B1	5	5	3/B1	5	5	5	5	4	3-4
		RED 5B	R 35	S	S	NS	NS	NS	A	3-4	2-3	3	2-3	80	60	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	2-3	3-4	
		RED C2G	R 106	S	NS	NS	NS	NS	A	3-4	3	3-4	3	150	80	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	3-4	1-2	
		RED F3B	R 180	S	S	S	S	NS	A	4	3-4	4-5	4	100	15	5	4-5	5	5	4-5	5	5	4-5	5	5	4-5	3-4	
		RED RB 133%	R 198	S	S	S	S	NS	C	3-4	3	3-4	3	200	120	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	3-4	2-3	
		RED RB 150%	R 198A	S	S	S	S	NS	C	3-4	3	3-4	3	200	150	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	3-4	2-3	
		RED 3BSA 150%	R 239	S	S	NS	NS	NS	C	4	3-4	4-5	4	200	200	4-5	4-5	4-5	4-5/R	4-5	4-5	4-5	4-5	4-5	4	3-4	4	
		VIOLET 5R																										